DETAIL E
INSTALL OF -13 ON -8 ASSY.

$\frac{11}{16}$ DIA HOLE THRU

SECTION C C

STA #5

VIEW A A
6" = 1' - 0"

BULKHEAD

AN515-D6-7 (2) (REF)
AC365-D632 (2) (REF)

DETAIL -4
12" = 1' - 0"

(.128) DIA. HOLE (SEE NOTE)

TRUE R

VIEW F F

BULKHEAD

AN442-D4

-14 SUB ASSY.

DECK LINE

AN515-D6-7 (2)
AC365-D632 (2)

AN515-D8-7 (16)
AC365-D832 (16)

NOTE: APPLY CEMENT TO BOTH SURFACES THEN PRESS FIRMLY TOGETHER

HOISTING SLING IN STOWAGE
28H1003 FOR -8 ASSY.
28H1003-20 FOR -12 ASSY.
28H1003-40 FOR -40 ASSY.
28H1003-55 FOR FOR -55 ASSY & -70 ASSY.
28H1003-60 FOR -60 ASSY.
28H1003-64 FOR -62 ASSY.

$37\frac{1}{4}$ APPROX

CLIP TO BE LOCATED ON INSTAL TO BE IN LINE WITH CABLE

INSTAL FOR PBY-5

8 INSTALL
-12 INSTALL
40 INSTALL

LOCATE ON ASSY.

USE RIVET THAT IS IN BULKHEAD (SEE NOTE)

AN515-D8 (6)
AC365-D832 (6)

NOTCH THIS FLANGE AS SHOWN TO CLEAR RIVET IN BULKHEAD IF NECESSARY

DETAIL -5
12" = 1' - 0"

BULKHEAD #5
VIEW LOOKING AFT
SCALE 3" = 1' - 0"

VIEW D-D
6" = 1' - 0"

DETAIL -15
6" = 1' - 0"

AN442-D4

(.128) DIA. 10 HOLES (SEE NOTE)

AN515-D8-7
AC365-D832
10 PLACES

-14 ASSEMBLY

(.128) DIA. 4 HOLES

DETAIL -6 & -7
6" = 1' - 0"

SECTION B B

"A" = $\frac{3}{8}$ FOR -6, $\frac{1}{4}$ FOR -7

"A" = $3\frac{1}{8}$ FOR -6, $2\frac{1}{16}$ FOR -7

DETAIL -3
6" = 1' - 0"

NOTE:
1 SCREW & NUT FASTENING -4, -5, -6, -7 & -14 IS SUB INSTAL.
-55 -58 & -60 APPLIES TO
(-55) PBY-5 #60 & ON
(-58) 28-5MA - 846 ON
(-58) 28-5MN ALL
(-60) 28-5MC #308 ON
(-58) 5MC - ALL
*FOR PBY-5 -70 ASSY C #91876 #916 ON, ONE 28H1003-55 REQ'D FOR EVERY 4TH AIRPLANE.

*SEE NOTE C-91876

C #70496

FINISH CODE	
Z	ANODIC TREATMENT
P	ZINC PRIMER
GP	GREEN PRIMER
C	CADMIUM PLATE

ASSY DASH No.	MODEL	NEXT ASSY	REQ
-40	PBY-4	28F1002	1
-12	PBY-3		1
-12	PBY-2		1
-8	PBY-1		1
-70	PBY-5		1
-62	PBY-5B		1
-58	28-5MN		1
-50	28-5MC		1
-58	28-5MA		1
-55	PBY-5	28F1002	1
-14	28-5AMC	28F4121-59	1
-14	PBY-5A	28F4121-57	1
-14	28-5AMN	28F4121-57	1
-7	28-5AMC	28F4121-59	1
-7	PBY-5A	28F4121-57	1
-7	28-5AMN	28F4121-57	1
-4	PBY-5A	28F4121-57	1
-4	PBY-5AMC	28F4121-59	1
-4	28-5AMN	28F4121-57	1

REQUIREMENTS FOR AIRPLANE

REPLACES 28F030 OF 7-22-37

SCALE 3" = 1' - 0" & NOTED

STAMP PART NUMBER WHERE SHOWN

PART No.	STOCK	MATERIAL	SPEC.	REQ -8	REQ -12 -58	REQ -40 -55 -70	REQ -60 -62	REQ
AN442-D4								
-3	.064x2x4 1/8	AL AL	QQ-A-355-T	1				
-2	.064x...	AL AL	QQ-A-355-T	1				
PARTS ASSEM ON -14								
AC365-D832				4	22	22 22 22	22	
AC365-D632					6	6 6 6	6	
AN515-D8-8				4	6	6 6 6	6	
AN515-D8-7					16	16 16 16	16	
AN515-D6-7					6	6 6 6	6	
28H1003				1				
28H1003-64							1	
28H1003-60							1	
28H1003-55						1 1		
28H1003-40						1		
28H1003-61					1			
28H1003-20				1				
-15	RECLAIMED SPONGE RUBBER				1 1	1 1 1	1 1	
-13	.051x4 3/4x5 3/4	AL AL 24T	QQ-A-355-T	1				
-7	.051x8x8	AL AL SHT.	QQ-A-355-T	1	1 1	1 1 1	1 1	
-6	.051x8x9	AL AL SHT.	QQ-A-355-T	1	1 1	1 1 1	1 1	
-5	.040x1 5/8x3 1/2	AL AL SHT.	QQ-A-355-T	1	1 1	1 1 1	1 1	
-4	.040x7/8x3	AL AL SHT.	QQ-A-355-T	1	2 2	2 2 2	2 2	
-14 SUB. ASSY					1 1	1 1 1	1 1	

PARTS LIST PER ASSY.

AC			
NAVY	2P-26P		
HEAT TREAT	FINISH	DRAFT	CHECK	STRUCT	MAT	APPROV	ENG

NAME HOISTING SLING FURNISHINGS STOWAGE

CONSOLIDATED VULTEE AIRCRAFT CORP. SAN DIEGO DIVISION SAN DIEGO, CALIF.

DWG. SIZE J — 28F030

R 28F030

